

Tabella 2
Scostamenti fondamentali per alberi (μm).

Dimensione nominale [mm]		Valori degli scostamenti fondamentali [μm] Scostamenti superiori e _s													
oltre	fino a	Gradi di tolleranza da IT1 a IT18												IT 5 e IT 6	IT 7
		a	b	c	cd	d	e	ef	f	fg	g	h	j _s	j	
—	3	−270	−140	−60	−34	−20	−14	−10	−6	−4	−2	0		−2	−4
3	6	−270	−140	−70	−46	−30	−20	−14	−10	−6	−4	0		−2	−4
6	10	−280	−150	−80	−56	−40	−25	−18	−13	−8	−5	0		−2	−5
10	14	−290	−150	−95		−50	−32		−16		−6	0		−3	−6
14	18														
18	24	−300	−160	−110		−65	−40		−20		−7	0		−3	−6
24	30														
30	40	−310	−170	−120		−80	−50		−25		−9	0		−5	−10
40	50	−320	−180	−130											
50	65	−340	−190	−140		−100	−60		−30		−10	0		−7	−12
65	80	−360	−200	−150											
80	100	−380	−220	−170		−120	−72		−36		−12	0		−9	−15
100	120	−410	−240	−180											
120	140	−460	−260	−200		−145	−85		−43		−14	0	scostamenti = ± IT n/2 dove n è il valore del grado di tolleranza IT	−11	−18
140	160	−520	−280	−210											
160	180	−580	−310	−230											
180	200	−660	−340	−240											
200	225	−740	−380	−260		−170	−100		−50		−15	0		−13	−21
225	250	−820	−420	−280											
250	280	−920	−480	−300											
280	315	−1050	−540	−330											
315	355	−1200	−540	−330		−210	−125		−62		−18	0		−18	−28
355	400	−1350	−680	−400											
400	450	−1500	−760	−440		−230	−135		−68		−20	0		−20	−32
450	500	−1650	−840	−480											
500	560					−260	−145		−76		−22	0			
560	630														
630	710					−290	−160		−80		−24	0			
710	800														
800	900					−320	−170		−86		−26	0			
900	1000														
1000	1120					−350	−195		−98		−28	0			
1120	1250														
1250	1400					−390	−220		−110		−30	0			
1400	1600														
1600	1800					−430	−240		−120		−32	0			
1800	2000														
2000	2240					−480	−260		−130		−34	0			
2240	2500														
2500	2800					−520	−290		−145		−38	0			
2800	3150														

Valori degli scostamenti fondamentali [μm]															
Scostamenti inferiori e _i															
da IT 4 a IT 7	fino a IT 3 e sopra IT7	Gradi di tolleranza													
k		m	n	p	r	s	t	u	v	x	y	z	za	zb	zc
0	0	+2	+4	+6	+10	+14		+18		+20		+26	+32	+40	+60
+1	0	+4	+8	+12	+15	+19		+23		+28		+35	+42	+50	+80
+1	0	+6	+10	+6	+15	+23		+23		+34		+42	+52	+67	+97
+1	0	+7	+12	+18	+23	+28		+33		+40		+50	+64	+90	+130
									+39	+45		+60	+77	+108	+150
+2	0	+8	+15	+22	+28	+35		+41	+47	+54	+63	+73	+98	+136	+188
							+41	+48	+55	+64	+75	+88	+118	+160	+218
+2	0	+9	+17	+26	+34	+43	+48	+60	+68	+80	+94	+112	+148	+200	+274
							+54	+70	+81	+97	+114	+136	+180	+242	+325
+2	0	+11	+20	+32	+41	+53	+66	+87	+102	+122	+144	+172	+226	+300	+405
					+43	+59	+75	+102	+120	+146	+174	+210	+274	+360	+480
+3	0	+13	+23	+37	+51	+71	+91	+124	+146	+178	+214	+258	+335	+445	+585
					+54	+79	+104	+144	+172	+210	+254	+310	+400	+525	+690
+3	0	+15	+27	+43	+63	+92	+122	+170	+202	+248	+300	+365	+470	+620	+800
					+65	+100	+134	+190	+228	+280	+340	+415	+535	+700	+900
					+68	+108	+146	+210	+252	+310	+380	+465	+600	+780	+1000
+4	0	+17	+31	+50	+77	+122	+166	+236	+284	+350	+425	+520	+670	+880	+1150
					+80	+130	+180	+258	+310	+385	+470	+575	+740	+960	+1250
					+84	+140	+196	+284	+340	+425	+520	+640	+820	+1050	+1350
+4	0	+20	+34	+56	+94	+158	+218	+315	+385	+475	+580	+710	+920	+1200	+1550
					+98	+170	+240	+350	+425	+525	+650	+790	+1000	+1300	+1700
+4	0	+21	+37	+62	+108	+190	+268	+390	+475	+590	+730	+900	+1150	+1500	+1900
					+114	+208	+294	+435	+530	+660	+820	+1000	+1300	+1650	+2100
+5	0	+23	+40	+68	+126	+232	+330	+490	+595	+740	+920	+1100	+1450	+1850	+2400
					+132	+252	+360	+540	+660	+820	+1000	+1250	+1600	+2100	+2600
0	0	+26	+44	+78	+150	+280	+400	+600							
					+155	+310	+450	+660							
0	0	+30	+50	+88	+175	+340	+500	+740							
					+185	+380	+560	+840							
0	0	+34	+56	+100	+210	+430	+620	+940							
					+220	+470	+680	+1050							
0	0	+40	+66	+120	+250	+520	+780	+1150							
					+260	+580	+840	+1300							
0	0	+48	+78	+140	+300	+640	+960	+1450							
					+330	+720	+1050	+1600							
0	0	+58	+92	+170	+370	+820	+1200	+1850							
					+400	+920	+1350	+2000							
0	0	+68	+110	+195	+440	+1000	+1500	+2300							
					+460	+1100	+1650	+2500							
0	0	+76	+135	+240	+550	+1250	+1900	+2900							
					+580	+1400	+2100	+3200							