

Tabella 1

Filettature metriche ISO.

Serie a passo grosso									Serie a passo fine													
$d=D$	p	$d_2=D_2$	d_3	D_1	p	$d_2=D_2$	d_3	D_1	p	$d_2=D_2$	d_3	D_1	p	$d_2=D_2$	d_3	D_1	p	$d_2=D_2$	d_3	D_1		
1,6	0,35	1,373	1,171	1,221																		
1,8	0,35	1,573	1,371	1,421																		
2	0,4	1,740	1,509	1,567																		
2,2	0,45	1,908	1,648	1,713																		
2,5	0,45	2,208	1,948	2,013		0,35	2,273	2,071		2,121												
3	0,5	2,675	2,387	2,459	0,35	2,773	2,571	2,621														
3,5	0,6	3,110	2,764	2,850	0,35	3,273	3,071	3,121														
4	0,7	3,545	3,141	3,242	0,5	3,675	3,387	3,459														
4,5	0,75	4,013	3,580	3,688	0,5	4,175	3,887	3,959														
5	0,8	4,480	4,019	4,134	0,5	4,675	4,387	4,459														
6	1	5,350	4,773	4,917	0,75	5,513	5,080	5,188														
8	1,25	7,188	6,466	6,647	1	7,350	6,773	6,917		0,75	7,513	7,080		7,188								
10	1,5	9,026	8,160	8,376	1,25	9,188	8,466	8,647		1	9,350	8,773		8,917	0,75	9,513		9,080	9,188			
12	1,75	10,863	9,853	10,106	1,5	11,026	10,160	10,376		1,25	11,188	10,466		10,647	1	11,350		10,773	10,917			
14	2	12,701	11,546	11,835	1,5	13,026	12,160	12,376		1,25	13,188	12,466		12,647	1	13,350		12,773	12,917			
16	2,1	14,701	13,546	13,835	1,5	15,026	14,160	14,376	1	15,350	14,773	14,917										
18	2,5	16,376	14,933	15,294	2	16,701	15,546	15,835	1,5	17,026	16,160	16,376		1	17,350	16,773		16,917				
20	2,5	18,376	16,933	17,294	2	18,701	17,546	17,835	1,5	19,026	18,160	18,376		1	19,350	18,773		18,917				
22	2,5	20,376	18,933	19,294	2	20,701	19,546	19,835	1,5	21,026	20,160	20,376		1	21,350	20,773		20,917				
24	3	22,051	20,319	20,752	2	22,701	21,546	21,835	1,5	23,026	22,160	22,376		1	23,350	22,773		22,917				
27	3	25,051	23,319	23,752	2	25,701	24,546	24,835	1,5	26,026	25,160	25,376	1	26,350	25,773	25,917						
30	3,5	27,727	25,706	26,211	3	28,051	26,319	26,752	2	28,701	27,546	27,835	1,5	29,026	28,160	28,376		1	29,350	28,773	28,917	
33	3,5	30,727	28,706	29,211	3	31,051	29,319	29,752	2	31,701	30,546	30,835	1,5	32,026	31,160	31,376						
36	4	33,402	31,093	31,670	3	34,051	32,319	32,752	2	34,701	33,546	33,835	1,5	35,026	34,160	34,376						
39	4	36,402	34,093	34,670	3	37,051	35,319	35,752	2	37,701	36,546	36,835	1,5	38,026	37,160	37,376						
42	4,5	39,077	36,479	37,129	4	39,402	37,093	37,670	3	40,051	38,319	38,752	2	40,701	39,546	39,835	1,5	41,026	40,160	40,376		
45	4,5	42,077	39,479	40,129	4	42,402	40,093	40,670	3	43,051	41,319	41,752	2	43,701	42,546	42,835	1,5	44,026	43,160	43,376		
48	5	44,752	41,866	42,587	4	45,402	43,093	43,670	3	46,051	44,319	44,752	2	46,701	45,546	45,835	1,5	47,026	46,160	46,376		
52	5	48,752	45,866	46,587	4	49,402	47,093	47,670	3	50,051	48,319	48,752	2	50,701	49,546	49,835	1,5	51,026	50,160	50,376		
56	5,5	52,428	49,252	50,046	4	53,402	51,093	51,670	3	54,051	52,319	52,752	2	54,701	53,546	53,835	1,5	55,026	54,160	54,376		
60	5,5	56,428	53,252	54,046	4	57,402	55,093	55,670	3	58,051	56,319	56,752	2	58,701	57,546	57,835	1,5	59,026	58,160	58,376		
64	6	60,103	56,639	57,505	4	61,402	59,093	59,670	3	62,051	60,319	60,752	2	62,701	61,546	61,835	1,5	63,026	62,160	62,376		
68	6	64,103	60,639	61,505	4	65,402	63,093	63,670	3	66,051	64,319	64,752	2	66,701	65,546	65,835	1,5	67,026	66,160	66,376		